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04 产品介绍 Product Introduction

PART 01

企业简介

Company Introduction

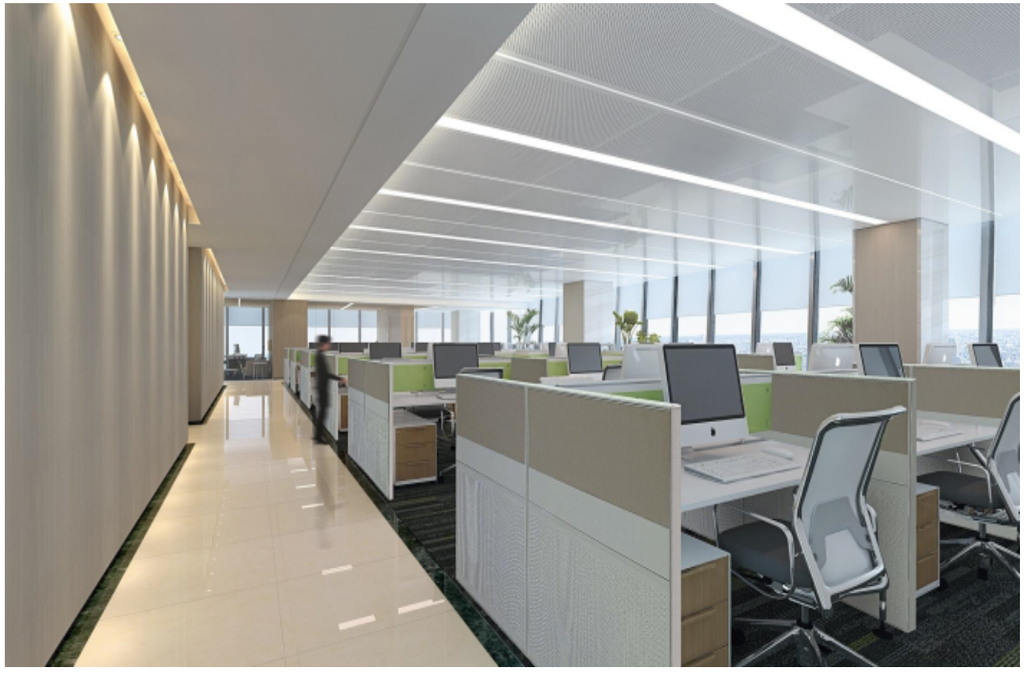
公司环境
Company Environment



车间展示
Workshop







A: 公司一贯坚持“以质量为根本，以创新求发展”的经营理念，配备先进的CNC龙门加工中心，CNC高精度数控车床、大型摇臂钻床、精密马鞍车床、铣床等加工设备。

The company has consistently insist on the “quality is fundamental,develop with innovation”management concept,equipped with advanced CNC Longmen processing center,CNC high precision numerical control lathe,large rocker drill machine,precision saddle lathe,milling machine and other processing equipment.

B: 采用科学管理严格监控，不断的研发新产品以满足不同客户的需求，并总结与国外大型公司合作的经验，对现有的产品进行持续测试和改进，确保设备的高品质、高稳定性，为公司在行业中赢得了良好的信誉。

The scientific management of strict supervision and control,keep studying new products to meet the needs of different customers,and summarize the experience of cooperation with large companies in local and abroad,continue to test and improve the existing machines,ensure the high quality and stability of the equipment,and win a good Reputation.

ISO9001认证

ISO9001 certification



BDRZ Certification

质量管理体系认证证书

证书编号：A0101201900007

兹证明

泉州市兴远机械制造有限公司

统一社会信用代码：91350503310603421N

质量管理体系符合标准：

GB/T19001-2016 / ISO9001:2015

证书覆盖范围：

卫生用品机械设备、自动化机械设备、涂布复合机械设备的设计、生产、销售。

注册地址：福建省泉州市晋江市经济开发区（五里园）泉源路 19 号
邮编：362200
生产经营地址：福建省泉州市晋江市经济开发区（五里园）泉源路 19 号
邮编：362200

本次颁发日期：2019 年 04 月 10 日
证书有效期至：2022 年 04 月 09 日
首次颁发日期：2019 年 04 月 10 日
换 证 日 期：2020 年 04 月 29 日

证书签发人

批准号：CNCA-R-2017-348

杭州北德认证有限公司 证书专用章

本证书有效期内每年需进行监督审核，证书是否继续有效以是否加贴监督合格标志为准。
本证书信息可在国家认证认可监督管理委员会官方网站 www. cnca. gov. cn 上查询。

第一次监审合格标识加贴处　　第二次监审合格标识加贴处

杭州北德认证有限公司

杭州市余杭区良渚街道亿丰时代大厦 1114 室



BDRZ Certification

QUALITY MANAGEMENT SYSTEM CERTIFICATE

Certificate No.: A0101201900007

We hereby certify that the organization:

QUANZHOU XINGYUAN MACHINERY MANUFACTURER CO.,LTD

Unified social credit code: 91350503310603421N

Is in conformity with Quality Management System Standard:

GB/T19001-2016 / ISO9001:2015

The certificate is valid to the following products/service:

Design & production and sales the sanitary products Machinery of sanitary pad machinery,baby diaper machinery,adult diaper machinery

REGISTRATION ADDRESS: NO.19 QUANYUAN RD,WULI INDUSTRY JINJIANG,QUANZHOU CITY,FUJIAN PROVINCE,CHINA POSTCODE: 362200
PRODUCTION&BUSINESS ADDRESS: NO.19 QUANYUAN RD,WULI INDUSTRY JINJIANG, QUANZHOU CITY,FUJIAN PROVINCE,CHINA POSTCODE: 362200

Date of Issue: 10-04-2019
Date of Expiry: 09-04-2022
Date of Initial: 10-04-2019
Date of renewal:29-04-2020

Issued by

Approval number: CNCA-R-2017-348

Hangzhou Beide Certification CO.,LTD Certificates Appropriation

This certificate shall be subject to annual supervision and examination during the validity period.The effectiveness of the Certificate is subject to qualification mark in the lower right corner. Meanwhile, you can search the CNCA website: www.cnca.gov.cn

First Audit Affixed Qualified Logo　　Second Audit Affixed Qualified Logo

HANGZHOU BEIDE CERTIFICATION CO.,LTD

Address: Room 1114, Yifeng building, Liangzhu street, Yuhang District, Hangzhou

CE认证

CE certification

Notice Belgelendirme Muayene ve Denetim Hizmetleri A.Ş.

CERTIFICATE

No: MDC-19-06/6DG36N

APPLICANT:	MANUFACTURER:
Quanzhou DNW Machinery Manufacture Co.,Ltd Building No. 1, ShuangDing Industrial Park, Jinhe Road, Binjiang Industrial Area, DaXiaMei Town, Nan'an City, Quanzhou, Fujian Province, China	Quanzhou DNW Machinery Manufacture Co.,Ltd Building No. 1, ShuangDing Industrial Park, Jinhe Road, Binjiang Industrial Area, DaXiaMei Town, Nan'an City, Quanzhou, Fujian Province, China
PRODUCT: Automatic Sanitary Napkin Production Line	MODEL(S): DNW-KY-900-SV, DNW-KY-800-HSV, DNW-KY-700-FC, DNW-HD-1500-SV, DNW-HD-1200-HSV, DNW-HD-1000-FC
Reference to EC Directive: Reference to the following directives was seen in the Declaration of Conformity; MD 2006/42/EC LVD 2014/35/EU	Reference to Standard(s): EN ISO 12100:2010; EN 60204-1:2006/AC:2010;

REMARKS:

This certificate has been issued on a voluntary basis. Assessment of the product(s) and the production process is not covered by this certificate. It is duty and full responsibility of the manufacturer to carry out all necessary safety assessment of the product(s) according to all related EC Directive(s), relevant and valid standard(s) before putting into market/service, affix CE mark and issue EU Declaration of Conformity. The CE symbol shown on this document does not indicate or imply the CE Marking of the product or assessment on the safety and compliance of the product. The manufacturer shall affix CE mark on the product(s) according to 2006/42/EC Article 16 and Annex III & 2014/35/EU Article 16 and Annex III, only if the product(s) fulfill the relevant essential health and safety requirements and with the official EU Declaration of Conformity. Technical File should be drawn for each type/model of related product(s) by the manufacturer and/or his authorized representative in order to assure conformity with the essential health and safety requirements which demonstrate that the product complies with the requirements of related directives/standards and must be compiled in one or more official Community languages. Before placing machinery into market/service, the manufacturer or his authorized representative shall ensure that the Technical File in accordance with related directives/standards is available.

The manufacturer or his authorized representative shall keep Technical File and EU Declaration of Conformity available for a period of ten years from the last date of manufacture of the machinery. It is the manufacture's responsibility to appoint a European Representative before placing the products on the European Market. For imported products, the importer must take the responsibility for the DoC. NOTICE declares that the only scope of the certificate is to verify the existence of the declaration issued by the manufacturer or the applicant under its own responsibilities.

This certificate consists of 1 (one) page.

This Certificate is valid Until: 20/06/2024 Date of Issue: 21/06/2019

CERTIFICATION MANAGER:

CE

www.notice.com.tr Page 1 of 1

Notice Belgelendirme Muayene ve Denetim Hizmetleri A.Ş.

CERTIFICATE

No: MDC-19-05/9WJJZP

APPLICANT:	MANUFACTURER:
Quanzhou DNW Machinery Manufacture Co.,Ltd Building No. 1, ShuangDing Industrial Park, Jinhe Road, Binjiang Industrial Area, DaXiaMei Town, Nan'an City, Quanzhou, Fujian Province, China	Quanzhou DNW Machinery Manufacture Co.,Ltd Building No. 1, ShuangDing Industrial Park, Jinhe Road, Binjiang Industrial Area, DaXiaMei Town, Nan'an City, Quanzhou, Fujian Province, China
PRODUCT: Automatic Disposable Under Pad Production Line	MODEL(S): DNW-CD-300-SV, DNW-CD-250-HSV, DNW-CD-200-FC
Reference to EC Directive: Reference to the following directives was seen in the Declaration of Conformity; MD 2006/42/EC LVD 2014/35/EU	Reference to Standard(s): EN ISO 12100:2010; EN 60204-1:2006/AC:2010;

REMARKS:

This certificate has been issued on a voluntary basis. Assessment of the product(s) and the production process is not covered by this certificate. It is duty and full responsibility of the manufacturer to carry out all necessary safety assessment of the product(s) according to all related EC Directive(s), relevant and valid standard(s) before putting into market/service, affix CE mark and issue EU Declaration of Conformity. The CE symbol shown on this document does not indicate or imply the CE Marking of the product or assessment on the safety and compliance of the product. The manufacturer shall affix CE mark on the product(s) according to 2006/42/EC Article 16 and Annex III & 2014/35/EU Article 16 and Annex III, only if the product(s) fulfill the relevant essential health and safety requirements and with the official EU Declaration of Conformity. Technical File should be drawn for each type/model of related product(s) by the manufacturer and/or his authorized representative in order to assure conformity with the essential health and safety requirements which demonstrate that the product complies with the requirements of related directives/standards and must be compiled in one or more official Community languages. Before placing machinery into market/service, the manufacturer or his authorized representative shall ensure that the Technical File in accordance with related directives/standards is available.

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This Certificate is valid Until: 20/06/2024 Date of Issue: 21/06/2019

CERTIFICATION MANAGER:

CE

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Notice Belgelendirme Muayene ve Denetim Hizmetleri A.Ş.

CERTIFICATE

No: MDC-19-05/9AVWZC

APPLICANT:	MANUFACTURER:
Quanzhou DNW Machinery Manufacture Co.,Ltd Building No. 1, ShuangDing Industrial Park, Jinhe Road, Binjiang Industrial Area, DaXiaMei Town, Nan'an City, Quanzhou, Fujian Province, China	Quanzhou DNW Machinery Manufacture Co.,Ltd Building No. 1, ShuangDing Industrial Park, Jinhe Road, Binjiang Industrial Area, DaXiaMei Town, Nan'an City, Quanzhou, Fujian Province, China
PRODUCT: Automatic Diaper Production Line	MODEL(S): DNW-CRNK-300-SV, DNW-CRNK-250-HSV, DNW-CRNK-220-FC, DNW-NK-800I-SV, DNW-NK-600I-HSV, DNW-NK-500I-FC, DNW-NK-600T-SV, DNW-NK-500T-HSV, DNW-NK-800L-SV, DNW-CRNK-250L-SV
Reference to EC Directive: Reference to the following directives was seen in the Declaration of Conformity; MD 2006/42/EC LVD 2014/35/EU	Reference to Standard(s): EN ISO 12100:2010; EN 60204-1:2006/AC:2010;

REMARKS:

This certificate has been issued on a voluntary basis. Assessment of the product(s) and the production process is not covered by this certificate. It is duty and full responsibility of the manufacturer to carry out all necessary safety assessment of the product(s) according to all related EC Directive(s), relevant and valid standard(s) before putting into market/service, affix CE mark and issue EU Declaration of Conformity. The CE symbol shown on this document does not indicate or imply the CE Marking of the product or assessment on the safety and compliance of the product. The manufacturer shall affix CE mark on the product(s) according to 2006/42/EC Article 16 and Annex III & 2014/35/EU Article 16 and Annex III, only if the product(s) fulfill the relevant essential health and safety requirements and with the official EU Declaration of Conformity. Technical File should be drawn for each type/model of related product(s) by the manufacturer and/or his authorized representative in order to assure conformity with the essential health and safety requirements which demonstrate that the product complies with the requirements of related directives/standards and must be compiled in one or more official Community languages. Before placing machinery into market/service, the manufacturer or his authorized representative shall ensure that the Technical File in accordance with related directives/standards is available.

The manufacturer or his authorized representative shall keep Technical File and EU Declaration of Conformity available for a period of ten years from the last date of manufacture of the machinery. It is the manufacture's responsibility to appoint a European Representative before placing the products on the European Market. For imported products, the importer must take the responsibility for the DoC. NOTICE declares that the only scope of the certificate is to verify the existence of the declaration issued by the manufacturer or the applicant under its own responsibilities.

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CERTIFICATION MANAGER:

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02

PART

工作情况

Working Condition

加工设备
Processing Equipment











专业生产
Professional production



CNC 龙门加工段
CNC Longmen processing



钳工工段
Fitter section

设备设计： 专业的设计研发团队根据客户需求制定出合理的解决方案，并配备专门的人员长期跟踪生产及提供服务。

Equipment design: The professional R&D team develops reasonable solutions according to customer needs,and equipped with professional person for long-term following production and services.

配件采购：严格按照合同要求进行统一采购，优先采用质量稳定的行业知名品牌。

Purchase of accessories: In strict accordance with the requirements of the contract,we should make unified purchase and adopt the famous brand with stable quality.

专业生产
Professional production



数控车工段
CNC working section

生产装配：生产人员根据设备设计图纸制定出科学的生产进度方案。各部门紧密合作，注重生产细节，严格品质监控，设立多重检测标准，并与客户随时保持联系，保证客户的突发需求也能得到完美解决。

Production and assembly: The production people make a scientific production schedule plan according to the equipment design drawing. All departments cooperate closely,pay attention to the production details,strict quality monitoring,set up multiple testing standards,and keep in touch with customers at any time to ensure that the customer's sudden demands can also be solved perfectly.

PART 03

销售服务

Sales Service

销售服务
Sales Service



宗旨：专业、创新、高效、共赢，真诚与客户共同成长

Purpose: Professional,innovative,efficient and win-win,sincerely growth with customer together.

企业服务：用心做好每一台设备，合理的性价比， 系统的服务和良好的信誉。

Company service: Every equipment,reasonable cost&good performance,system service and good reputation is the guarantee of good marketing.

技术服务：为客户提供技术支持，操作培训，设备定制、产品、材料、建厂、管理、测试、战略等服务，还可以为客户培育或寻找资源的操作人员。

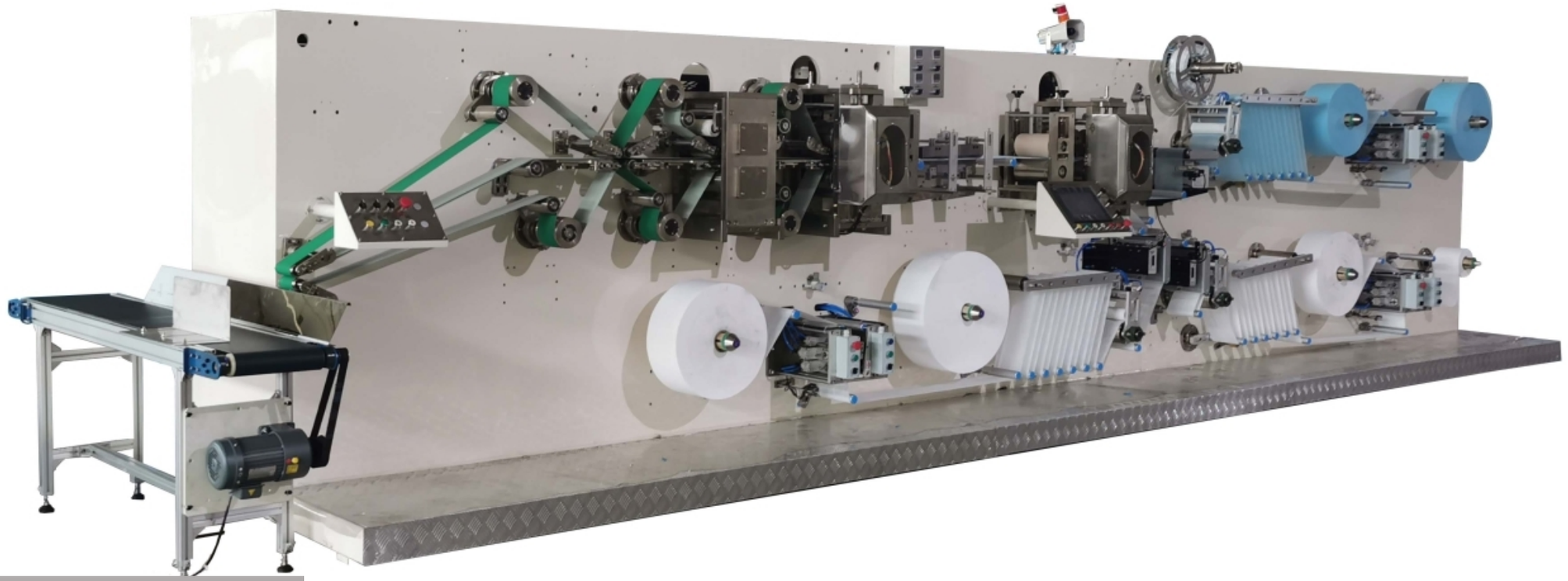
Technical service: Technical support,operation training,equipment customization,product,materials,factory,management,test,strategy,it can also cultivate or find senior operators for customers.

PART 04

产品介绍

Product Introduction

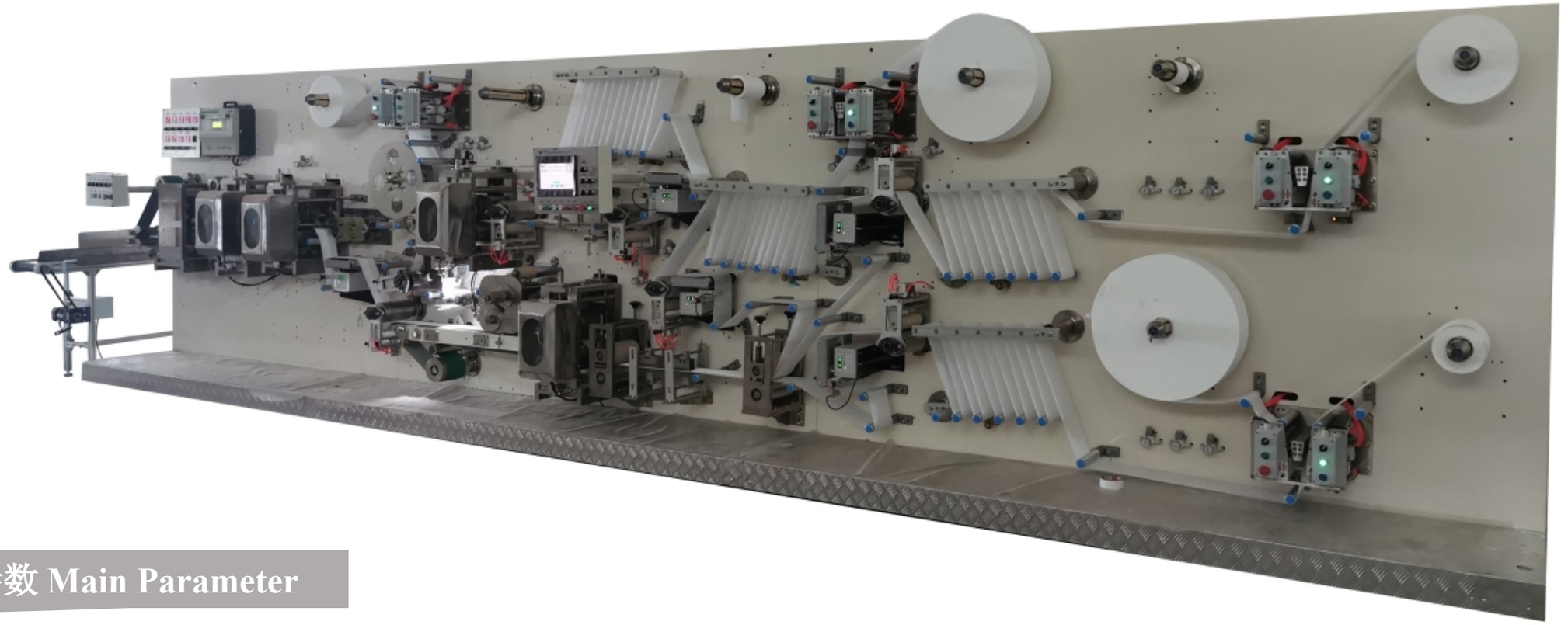
平面高速口罩生产线 High speed face mask production



主要参数 Main Parameter

外形尺寸 Overall Size	10x4x2.2M	稳定生产速度 Stable work speed	700片/分钟 700pcs/min	装机功率 Machine capacity	约30KW
设备尺寸 Machine Size	8.3x1.5x1.8M	合格率 Pass percentage	98%	供气压力 Air pressure	0.6-0.8Mpa
设计速度 Design speed	1000片/分钟 1000pcs/min	电力供给 Power Source	380V, 50HZ	总重量 Machine weight	约12T

弹性耳带口罩生产线 Elastic earloop face mask production



主要参数 Main Parameter

外形尺寸 Overall Size	10x3.5x2.5M	稳定生产速度 Stable work speed	600片/分钟	装机功率 Machine capacity	约60KW
设备尺寸 Machine Size	8.7x1.7x2.2M	合格率 Pass percentage	98%	供气压力 Air pressure	0.6-0.8Mpa
设计速度 Design speed	800片/分钟 800pcs/min	电力供给 Power Source	380V, 50HZ	总重量 Machine weight	约13T

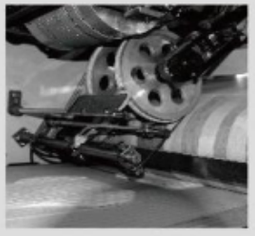
ADULT DIAPER PRODUCTION LINE

成人纸尿裤生产线













外形尺寸(占地面积) Overall Size	33M*8M*4.5M
设备尺寸 Machine Size	31M*2.2M*4.5M
设计速度 Design Speed	300片/分钟 300pcs/min
稳定生产速度 Stable Work Speed	180(Auto)-250(Full servo)pcs/min
产品成品率 Product Yield	≥97%
电力供给 Powere Source	380V,50HZ
装机功率 Machine Capacity	约400KW
供气压力 Air Pressure	0.6-0.8Mpa
总重量 Machine Weight	约105T





生产线配置
Configuration

产品规格
Product size

M：680×650mm　L：800×650mm
XL：950×760mm

传动系统
Drive system

三轴传动---全伺服。同步带，平皮带同步带采用进口产品，关键部位采用进口轴承
3-shaft drive/Full servo, timing belt and flat belt are imported products, and all the key parts use imported bearings.

控制系统
Control system

PLC控制，采用触摸屏操作人机界面，配置高清电视显示器
PLC control system,Operating on the touch screen,Configure HDTV monitor.

包装方式
Packing Way

根据客户要求。
Packing with request of client.

纠偏系统
Materials corrective system

BST纠偏器《可选配》
Germany BST automatic web guide system (optional).

产品结构
Product structure

棉芯（SAP混合）据水无纺布（立体护围）、表层无纺布、导流层，腿部橡筋，防侧漏护围橡筋，底膜，左右腰贴，弹性腰围，前腰贴
SAP core,hydrophobic nonwoven(leg guard),topsheet nonwoven,ADL,spandex,back sheet,tapes,elastic waistband,front tape.

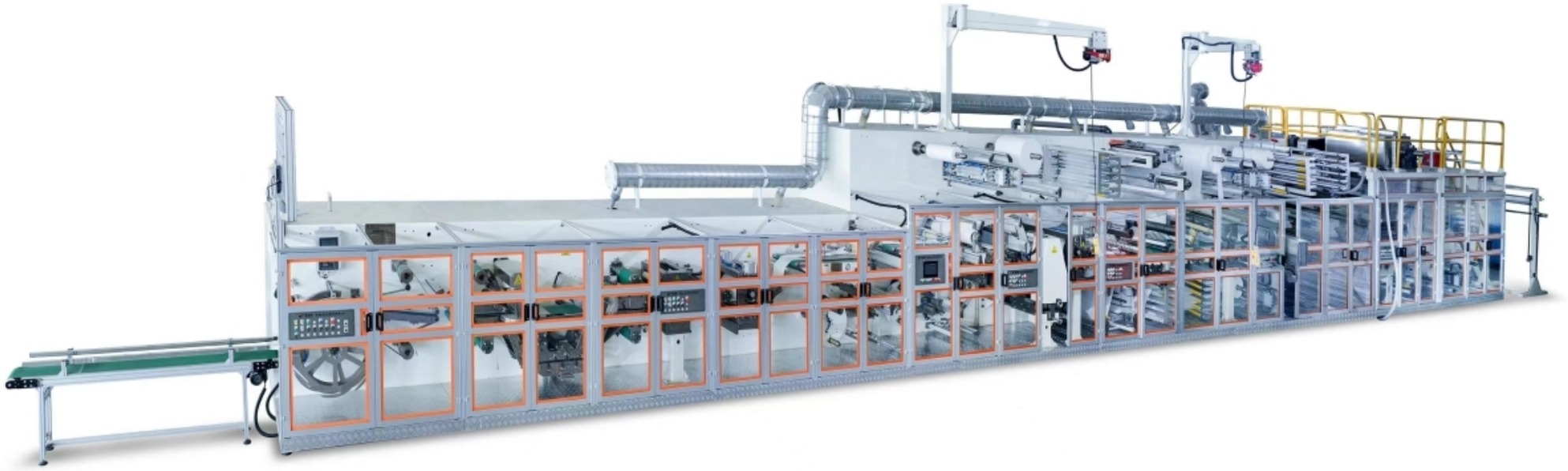
安全系统
Safety system

操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线，高音频风机采用隔音或消声装置。
It has safety device on the operating side, matched with urgent stop switch. High audio fan uses sound insulation or silencer.

张力系统
Tension system

配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。
Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

全伺服床垫、宠物垫生产线



主要参数 Main Parameter

外形尺寸 Overall Size	30*6*4M	稳定生产速度 Stable work speed	250mi/分钟 250M/min	装机功率 Machine capacity	约280KW
设备尺寸 Machine Size	24*2.2*3M	合格率 Pass percentage	98%	供气压力 Air pressure	0.6-0.8Mpa
设计速度 Design speed	300米/分钟 300M/min	电力供给 Power Source	380V, 50HZ	总重量 Machine weight	约60T

生产线配置
Configuration

产品规格
Product size

宽：600mm/长：900mm
width：600mm/length：900mm

产品结构
Product structure

上卫生纸，棉芯（SAP），下卫生纸，表层无纺布，PE膜
Top tissue paper, cotton core (SAP), bottom layer tissue paper, Top sheet, PE film

控制系统
Control system

PLC控制，采用触摸屏操作人机界面，配置高清电视显示器
PLC control system,Operating on the touch screen,Configure HDTV monitor.

传动系统
Drive system

全伺服，半伺服传动，同步带采用进口件，关键部位均采用进口轴承。
Full servo, semi-servo drive, imported timing belt, key position adpot the imported bearing.

张力系统
Tension system

配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。
Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

安全系统
Safety system

操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线，高音频风机采用隔音或消声装置。
It has safety device on the operating side, matched with urgent stop switch. High audio fan uses sound insulation or silencer.

纠偏系统
Materials corrective system

BST纠偏器《可选配》
Germany BST automatic web guide system (optional).

FULL SERVO TWO-PIECE PULL PANTS PRODUCTION LINE

全伺服两片式拉拉裤生产线



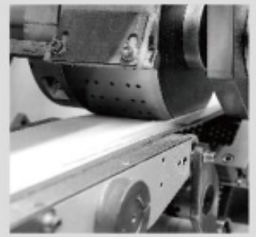


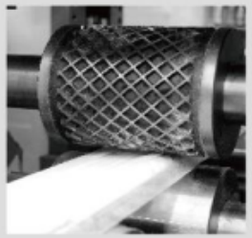
外形尺寸(占地面积) Overall Size	35M*8M*4.5M
设备尺寸 Machine Size	30M*6M*3.5M
设计速度 Design Speed	600片/分钟 600pcs/min
稳定生产速度 Stable Work Speed	450片/分钟 450pcs/min
产品成品率 Product Yield	≥97%
电力供给 Powere Source	380V,50HZ
装机功率 Machine Capacity	约400KW
供气压力 Air Pressure	0.6-0.8Mpa
总重量 Machine Weight	约80T













生产线配置
Configuration

产品规格
Product size

M: 450×410mm　L: 480×410mm
XL: 510×410mm　XXL: 530×410mm

产品结构
Product structure

中厚型：防侧漏无纺布（内外翻），表层无纺布A，表层无纺布B（反包覆芯体），上层卫生纸，直条型棉芯带导流槽+SAP混合，下层卫生纸，导流层无纺布（短切），PE底膜（定位切），沙漏橡筋，立体护围橡筋，腰带里层无纺布，腰带外层无纺布，腰围橡筋，S橡筋，标记图案贴（定位切）。

Middle Thickness: Leak Guard N.W. (Fold to outside) , Top Sheet N.W. A, Top Sheet N.W. B(Oppsite Wrapping), Top Tissue Paper, Straight diversion Channel+Mix SAP, Bottom Tissue Paper ,ADL(short Cut), PE film(Position Cut), PE Back sheet (Position Cut), double leakage spandex, Leak guard spandex, Inner layer waistband N.W. Waistband Spandex, Hip sandex, color picture tissue(postion cut)

控制系统
Control system

PLC控制，采用触摸屏操作人机界面，配置高清电视显示器

PLC control system,Operating on the touch screen,Configure HDTV monitor.

包装方式
Packing Way

根据客户要求。
Packing with request of client.

传动系统
Drive system

全伺服， 同步带，平皮带采用进口产品，关键部位采用进口轴承。

Full servo drive, timing belt and flat belt are imported products, and all the key parts use imported bearings.

纠偏系统
Materials corrective system

BST纠偏器《可选配》

Germany BST automatic web guide system (optional).

安全系统
Safety system

操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线，高音频风机采用隔音或消声装置。

It has safety device on the operating side, matched with urgent stop switch. High audio fan uses sound insulation or silencer.

张力系统
Tension system

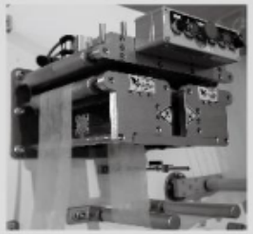
配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。

Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

FULL SERVO THREE-PIECE PULL PANTS PRODUCTION LINE

全伺服三片式拉拉裤生产线






外形尺寸(占地面积) Overall Size	38M*8M*5M
设备尺寸 Machine Size	32M*6M*3.5M
设计速度 Design Speed	600片/分钟 600pcs/min
稳定生产速度 Stable Work Speed	500片/分钟 500pcs/min
产品成品率 Product Yield	≥97%
电力供给 Powere Source	380V,50HZ
装机功率 Machine Capacity	290KW
供气压力 Air Pressure	0.6-0.8Mpa
总重量 Machine Weight	约75T




生产线配置
Configuration

产品规格
Product size

M: 450×410mm　L: 480×410mm
XL: 510×410mm　XXL: 530×410mm

产品结构
Product structure

三片式超薄产品：双层防侧漏无纺布，表层无纺布，传导层，上层吸水纸，下层无纺布，底膜（定位功能），内腰围无纺布，外腰围无纺布，腰围橡筋，丢弃贴。
T shape utral thin product: Double layer leaked guard N.W., Tope Sheet N.W., ADL, Top layer absorbent paper, Bottom layer N.W., back sheet(Postion cut), Back sheet N.W., Leak guard spandex, Leg guard spandex, Color picture tissue(Position cut), Inner waistband N.W., Out layer waistband N.W., Waistband Spandex, Easy discard tape.

控制系统
Control system

PLC控制，采用触摸屏操作人机界面，配置高清电视显示器
PLC control system,Operating on the touch screen,Configure HDTV monitor.

包装方式
Packing Way

根据客户要求。
Packing with request of client.

传动系统
Drive system

采用全伺服传动智能化换号，方便快捷，同步带，平皮带均采用进口，关键部位轴承采用进口轴承。
Full servo drive intellectualized change size, convenient and quick, timing belt, flat belt are imported, key postion bearing are imported.

纠偏系统
Materials corrective system

BST纠偏器《可选配》
Germany BST automatic web guide system (optional).

安全系统
Safety system

操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线，高音频风机采用隔音或消声装置。
It has safety device on the operating side, matched with urgent stop switch. High audio fan uses sound insulation or silencer.

张力系统
Tension system

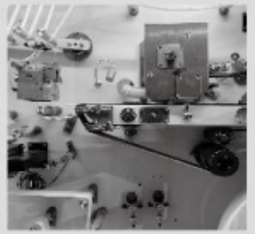
配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。
Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

FULL SERVO STRIP BAG SANITARY NAPKIN PRODUCTION LINE

全伺服条型包卫生巾生产线













外形尺寸(占地面积) Overall Size	30M*6M*3.5M
设备尺寸 Machine Size	26M*2M*3.5M
设计速度 Design Speed	800片/分钟 800pcs/min
稳定生产速度 Stable Work Speed	600片/分钟 600pcs/min
产品成品率 Product Yield	≥97%
电力供给 Powere Source	380V,50HZ
装机功率 Machine Capacity	约250KW
供气压力 Air Pressure	0.6-0.8Mpa
总重量 Machine Weight	约40T

生产线配置
Configuration

产品规格 **Product size**	客户指定 Customer specified
传动系统 **Drive system**	伺服传动，同步带采用进口件，关键部位均采用进口轴承。 Full servo drive, imported timing blet, key position adopt the imported bearing.
控制系统 **Control system**	PLC控制，采用触摸屏操作人机界面，配置高清电视显示器 PLC control system,Operating on the touch screen,Configure HDTV monitor
纠偏系统 **Materials corrective system**	BST纠偏器《可选配》 Germany BST automatic web guide system (optional).
产品结构 **Product structure**	卫生纸，棉芯（SAP混合）或吸水纸，表层无纺布，两侧无纺布（三片式）导流层无纺布（蓝芯片），底膜，背部离型纸，合翼离型纸，小包膜 Tissue paper,sap paper,topsheet nonwoven,double side nonwoven(3pcs),ADL,back sheet,back&wings release paper,packing film
安全系统 **Safety system**	操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线 Safety guard installed at the operating side, with emergency stop switch, security identifier. Driven side is equipped with safety pull wire.
张力系统 **Tension system**	配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。 Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

FULL AUTOMATIC FAST-EASY PACKAGE SANITARY NAPKIN PRODUCTION LINE

全伺服快易包卫生巾生产线



外形尺寸(占地面积) Overall Size	30M*6M*4M
设备尺寸 Machine Size	24M*2.2M*3M
设计速度 Design Speed	800片/分钟 800pcs/min
稳定生产速度 Stable Work Speed	700片/分钟 700pcs/min
产品成品率 Product Yield	≥97%
电力供给 Powere Source	380V,50HZ
装机功率 Machine Capacity	约250KW
供气压力 Air Pressure	0.6-0.8Mpa
总重量 Machine Weight	约60T





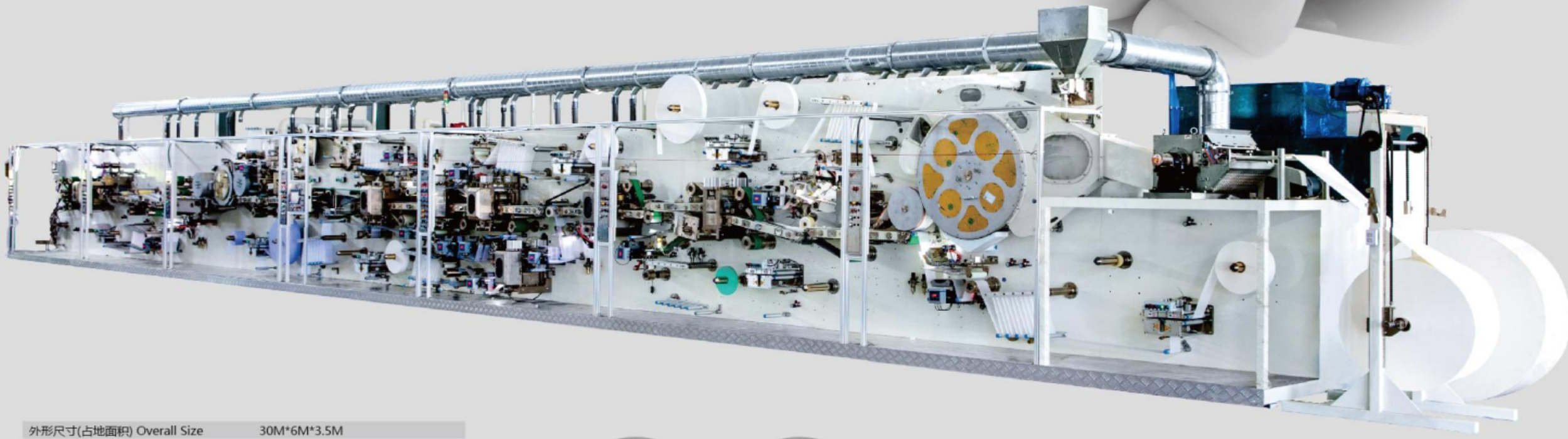
生产线配置
Configuration

产品规格 **Product size**	客户指定 Customer specified
传动系统 **Drive system**	伺服传动，同步带采用进口件，关键部位均采用进口轴承。 Full servo drive, imported timing blet, key position adopt the imported bearing.
控制系统 **Control system**	PLC控制，采用触摸屏操作人机界面，配置高清电视显示器 PLC control system,Operating on the touch screen,Configure HDTV monitor
纠偏系统 **Materials corrective system**	BST纠偏器《可选配》 Germany BST automatic web guide system (optional).
产品结构 **Product structure**	卫生纸，棉芯（SAP混合）或吸水纸，表层无纺布，两侧无纺布（三片式）导流层无纺布（蓝芯片），底膜，背部离型纸，合翼离型纸，小包膜 Tissue paper,sap paper,topsheet nonwoven,double side nonwoven(3pcs),ADL,back sheet,back&wings release paper,packing film
安全系统 **Safety system**	操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线 Safety guard installed at the operating side, with emergency stop switch, security identifier. Driven side is equipped with safety pull wire.
张力系统 **Tension system**	配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。 Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

FULL AUTOMATIC FAST-EASY PACKAGE SANITARY NAPKIN PRODUCTION LINE

全自动快易包卫生巾生产线





外形尺寸(占地面积) Overall Size	30M*6M*3.5M
设备尺寸 Machine Size	26M*2M*3.5M
设计速度 Design Speed	600片/分钟 600pcs/min
稳定生产速度 Stable Work Speed	500-550片/分钟 500-550pcs/min
产品成品率 Product Yield	≥97%
电力供给 Powere Source	380V,50HZ
装机功率 Machine Capacity	150KW
供气压力 Air Pressure	0.6-0.8Mpa
总重量 Machine Weight	约40T





生产线配置
Configuration

产品规格 **Product size**	客户指定 Customer specified
传动系统 **Drive system**	单轴传动，同步带采用进口件，关键部位均采用进口轴承。 Singe-axle gear, imported timing blet, key position adopt the imported bearing.
控制系统 **Control system**	PLC控制，采用触摸屏操作人机界面，配置高清电视显示器 PLC control system,Operating on the touch screen,Configure HDTV monitor
纠偏系统 **Materials corrective system**	BST纠偏器《可选配》 Germany BST automatic web guide system (optional).
产品结构 **Product structure**	卫生纸，棉芯（SAP混合）或吸水纸，表层无纺布，两侧无纺布（三片式）导流层无纺布（蓝芯片），底膜，背部离型纸，合翼离型纸，小包膜 Tissue paper,sap paper,topsheet nonwoven,double side nonwoven(3pcs),ADL,back sheet,back&wings release paper,packing film
安全系统 **Safety system**	操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线 Safety guard installed at the operating side, with emergency stop switch, security identifier. Driven side is equipped with safety pull wire.
张力系统 **Tension system**	配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。 Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

FULL SERVO FAST-EASY PACKAGE PANTY LINER PRODUCTION LINE

全伺服快易包护垫、药垫生产线





外形尺寸(占地面积) Overall Size	25M*6M*3M	
设备尺寸 Machine Size	19M*2M*2.4M	
设计速度 Design Speed	1300(护垫) 600(药垫)片/分钟	1300(Pads) 600(Medicine Pad)pcs/min
稳定生产速度 Stable Work Speed	1200(护垫) 400(药垫)片/分钟	1200(Pads) 400(Medicine Pad)pcs/min
产品成品率 Product Yield	≥97%	
电力供给 Powere Source	380V,50HZ	
装机功率 Machine Capacity	约150KW	
供气压力 Air Pressure	0.6-0.8Mpa	
总重量 Machine Weight	约30T	



生产线配置
Configuration

产品规格 **Product size**	155mm×65mm 165mm×65mm
产品结构 **Product structure**	表层面料，无尘纸，底膜，背离型纸，小包膜 Nonwoven topsheet, airlaid, backsheet, Back release paper, pouch film
控制系统 **Control system**	PLC控制，采用触摸屏操作人机界面，配置高清电视显示器 PLC control system,Operating on the touch screen,Configure HDTV monitor
传动系统 **Drive system**	全自动，全伺服传动，同步带采用进口件，关键部位均采用进口轴承。 Full automatic, full servo drive, imported timing belt, key postion adopt the importe bearing.
张力系统 **Tension system**	配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。 Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.
安全系统 **Safety system**	操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线 Safety guard installed at the operating side, with emergency stop switch, security identifier. Driven side is equipped with safety pull wire.
纠偏系统 **Materials corrective system**	BST纠偏器《可选配》 Germany BST automatic web guide system (optional).

FULL-SERVO FULL ELASTIC WAISTBAND BABY DIAPER PRODUCTION LINE

全伺服大环腰婴儿纸尿裤生产线



外形尺寸(占地面积) Overall Size	28M*4M*3.6M
设备尺寸 Machine Size	25M*2.1M*3.3M
设计速度 Design Speed	600片/分钟 600pcs/min
稳定生产速度 Stable Work Speed	500—550片/分钟 500—550pcs/min
产品成品率 Product Yield	≥97%
工作效率 Work Efficiency	90%
电力供给 Powere Source	380V,50HZ
装机功率 Machine Capacity	约300KW
供气压力 Air Pressure	0.6-0.8Mpa
总重量 Machine Weight	约70T





生产线配置
Configuration

产品规格
Product size

S: 390x320 M: 450x320 L: 500x330 XL: 525x330

控制系统
Control system

PLC控制，采用触摸屏操作人机界面，配置高清电视显示器。
PLC control system,Operating on the touch screen,Configure HDTV monitor

包装方式
Packing Way

根据客户要求.
Auto stacker as customized design (one push two exit.).

纠偏系统
Materials corrective system

BST纠偏器《可选配》
Germany BST automatic web guide system (optional).

张力系统
Tension system

配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。
Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

产品结构
Product structure

棉芯SAP混合或吸水芯体，上下卫生纸，导流层，底膜，立体橡筋，腿部橡筋，前腰贴，表层无纺布，S切，据水无纺布（立体护围），在线成型弹性腰围。
SAP cotton core,top(bottom) tissue paper,ADL,backsheet,spandex frontal tape,topshee NW,S cut,hydrophobic NW(leg cuff),elastic waistband on line

传动系统
Drive system

整机传动采用伺服传动，保证线速度准确性，数字化换号；前腰贴、底膜采用伺服定位切，保证图案与相位一致。
Full servo drive, digital size change, ensure, run synchronized at full process. The frontal tape and back sheet using servo positioning cutting to ensure pattern consistent with the phase.

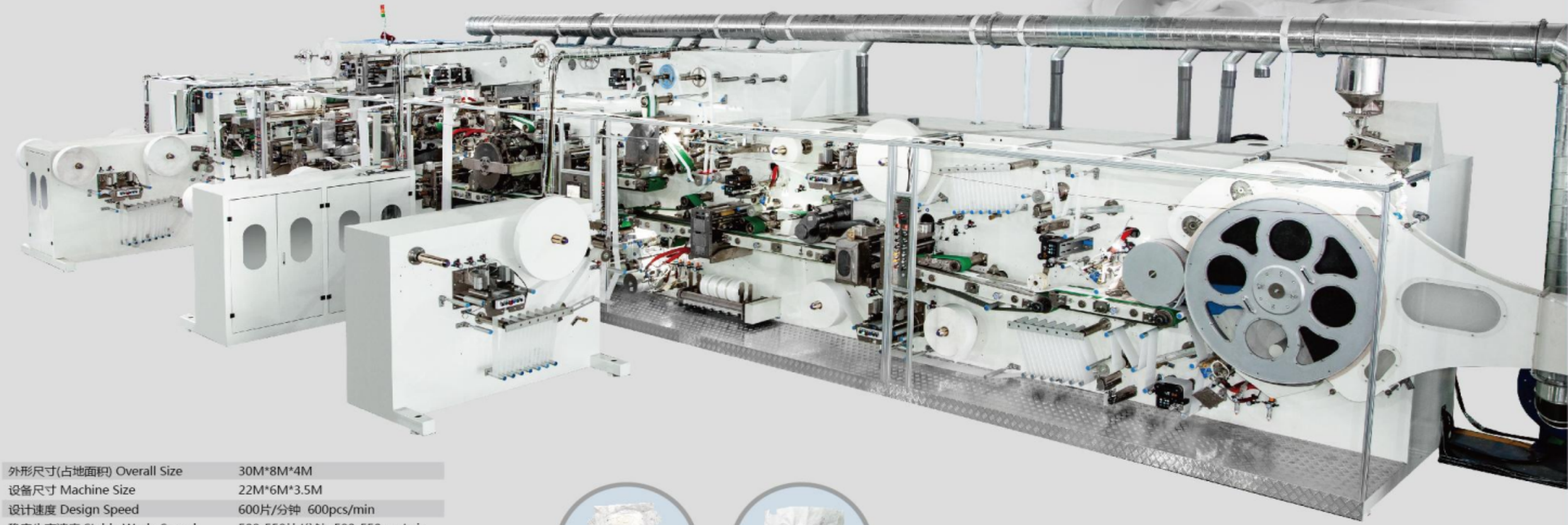
安全系统
Safety system

操作面装有安全防护装置与安全标识，每段并配有急停开关， 后传动配装散热系统与安全拉线。
Safety guard installed at the operating side, with security identifier, emergency stop switch at per segment, Driven side is equipped with the radiator system and safety wire.

FULL SERVO T SHAPE BABY DIAPER PRODUCTION LINE

全伺服T型婴儿纸尿裤生产线





外形尺寸(占地面积) Overall Size	30M*8M*4M
设备尺寸 Machine Size	22M*6M*3.5M
设计速度 Design Speed	600片/分钟 600pcs/min
稳定生产速度 Stable Work Speed	500-550片/分钟 500-550pcs/min
产品成品率 Product Yield	≥97%
电力供给 Powere Source	380V,50HZ
装机功率 Machine Capacity	约270KW
供气压力 Air Pressure	0.6-0.8Mpa
总重量 Machine Weight	约65T





生产线配置
Configuration

产品规格
Product size

380x280 420x320 480x320 520x340

控制系统
Control system

PLC控制，采用触摸屏操作人机界面，配置高清电视显示器
PLC control system,Operating on the touch screen,Configure HDTV monitor

包装方式
Packing Way

根据客户要求。
Auto stacker as customized design (one push two exit.).

纠偏系统
Materials corrective system

BST纠偏器《可选配》
Germany BST automatic web guide system (optional).

张力系统
Tension system

配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。
Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

产品结构
Product structure

上下卫生纸、棉芯（SAP混合）或吸水芯体，导流层，拒水布（立体护围），表层无纺布，PE膜，立体橡筋，腿部橡筋，前腰贴，弹性耳带（零废料），S切（前耳带）
Top(bottom) tissue paper,sap core,ADL,hydrophobic NW(leg cuff),topsheet NW,PE film,spandex,frontal tape,elastic nonwoven(zero-waste),S cut

传动系统
Drive system

整机传动采用伺服传动，保证线速度准确性，数字化换号；前腰贴、底膜采用伺服定位切，保证图案与相位一致。
Full servo drive, digital size change, ensure, run synchronized at full process. The frontal tape and back sheet using servo positioning cutting to ensure pattern consistent with the phase.

安全系统
Safety system

操作面装有安全防护装置与安全标识，每段并配有急停开关， 后传动配装散热系统与安全拉线。
Safety guard installed at the operating side, with security identifier, emergency stop switch at per segment, Driven side is equipped with the radiator system and safety wire.

BABY DIAPER PRODUCTION LINE (I SHAPE)

婴儿纸尿裤生产线(Ⅰ字裤)



外形尺寸(占地面积) Overall Size	24M*4M*3.6M
设备尺寸 Machine Size	22M*2.1M*3.3M
设计速度 Design Speed	600片/分钟 600pcs/min
稳定生产速度 Stable Work Speed	500-550片/分钟 500-550pcs/min
产品成品率 Product Yield	≥97%
工作效率 Work Efficiency	85%-90%
电力供给 Powere Source	380V,50HZ
装机功率 Machine Capacity	约280KW
供气压力 Air Pressure	0.6-0.8Mpa
总重量 Machine Weight	约55T

生产线配置
Configuration

产品规格
Product size

S: 390x280 M: 450x320 L: 500x320
XL: 525x330

传动系统
Drive system

可做三轴传动。半伺服及全伺服
3-Shaft mechanical drive, semi servo, full servo can be choosed by customer's requirement.

控制系统
Control system

PLC控制，采用触摸屏操作人机界面，配置高清电视显示器
PLC control system,Operating on the touch screen,Configure HDTV monitor

张力系统
Tension system

配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。
Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.

产品结构
Product structure

上下卫生纸、棉芯（SAP混合），导流层，PE膜，前腰贴，表层无纺布，立体无纺布，左右腰贴，弹性腰围.
Up&Down Tissue, Fluff core(mix with SAP), ADL, Backsheet, Front tape, Topsheet, Leg cuff N.W., Side Tape, Waistband.

安全系统
Safety system

操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线，高音频风机采用隔音或消声装置。
It has safety device on the operating side, matched with urgent stop switch.High audio fan uses sound insulation or silencer.

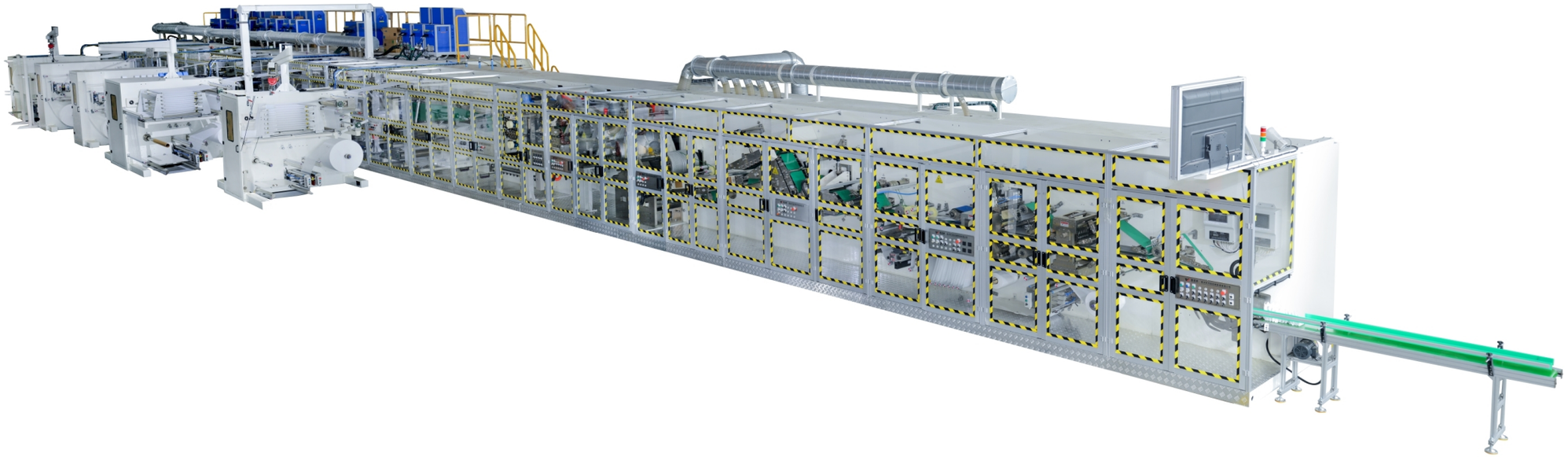
包装方式
Packing Way

根据客户要求。
Equipped with the stacker at the request of client.

纠偏系统
Materials corrective system

BST纠偏器《可选配》
Germany BST automatic web guide system (optional).

全伺服经期裤生产线



主要参数 Main Parameter

外形尺寸 Overall Size	43*9*4M	稳定生产速度 Stable work speed	250-280片/分钟 250-280pcs/min	装机功率 Machine capacity	约400KW
设备尺寸 Machine Size	39.5*2.2*2.5M	合格率 Pass percentage	98%	供气压力 Air pressure	0.6-0.8Mpa
设计速度 Design speed	300片/分钟 300pcs/min	电力供给 Power Source	380V, 50HZ	总重量 Machine weight	约110T

生产线配置
Configuration

产品规格 **Product size**	M：裤总长 600mm、芯体总长 430mm; 裆部宽 180 mm、腰围宽 550mm; 棉芯总长 380mm、棉芯总宽 140mm、棉芯裆 部宽 90mm; 2）L：裤总长 700mm、芯体总长 430mm; 裆部宽 180 mm、腰围宽 650mm; 棉芯总长 380mm、棉芯总宽 140mm、棉芯裆部宽 90mm;
控制系统 **Control system**	PLC控制，采用触摸屏操作人机界面，配置高清电视显示器 PLC control system,Operating on the touch screen,Configure HDTV monitor
张力系统 **Tension system**	配置张力开卷系统，恒张力控制及储料机构，材料纠偏系统。这套恒张力系统确保了全速状态下接料稳定，最大限度减小了对材料拉力的冲击，减少停机次数。 Tension unwinding equipped, constant tension control with buffer system, automatic web guide system. The unwinding system ensure materials stable working at full speed splice, minimize the impact on materials tension force, to reduce the time of stop machine.
产品结构 **Product structure**	防侧漏无纺布(内外翻)、表层无纺布、导流层无纺 布、上层卫生纸、哑玲形棉芯+SAP 混合、下层卫生纸纸、提拉橡筋(3)、PE 底膜、立体护围橡筋 (3+3)、腰围两端无纺布、腰围里层无纺布、腰围 外层无纺布、腰围两端橡筋(6+6)、腰围橡筋 (10+13)、S 橡筋（3+3）、小包膜无纺布
安全系统 **Safety system**	操作面装有安全防护装置并配有急停开关、安全标识，后传动装有安全拉线，高音频风机采用隔音或消声装置。 It has safety device on the operating side, matched with urgent stop switch.High audio fan uses sound insulation or silencer.
包装方式 **Packing Way**	根据客户要求。 Equipped with the stacker at the request of client.
纠偏系统 **Materials corrective system**	BST纠偏器《可选配》 Germany BST automatic web guide system (optional).